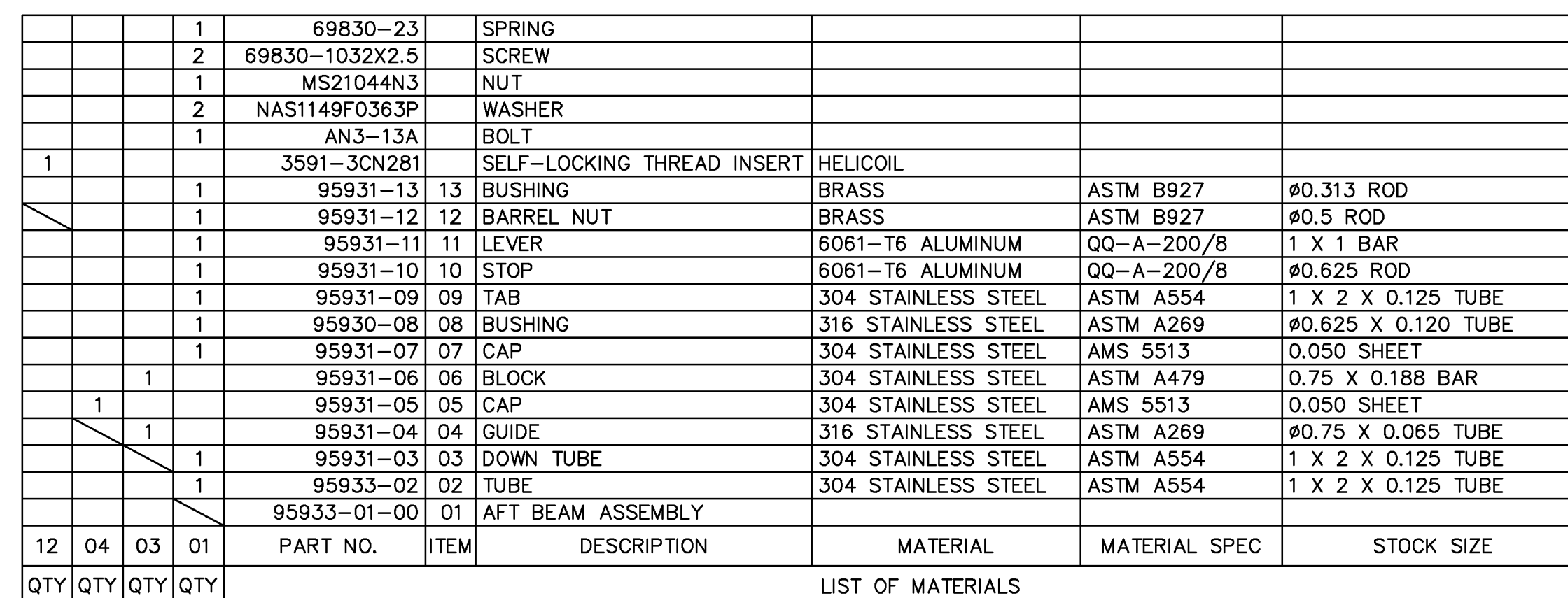



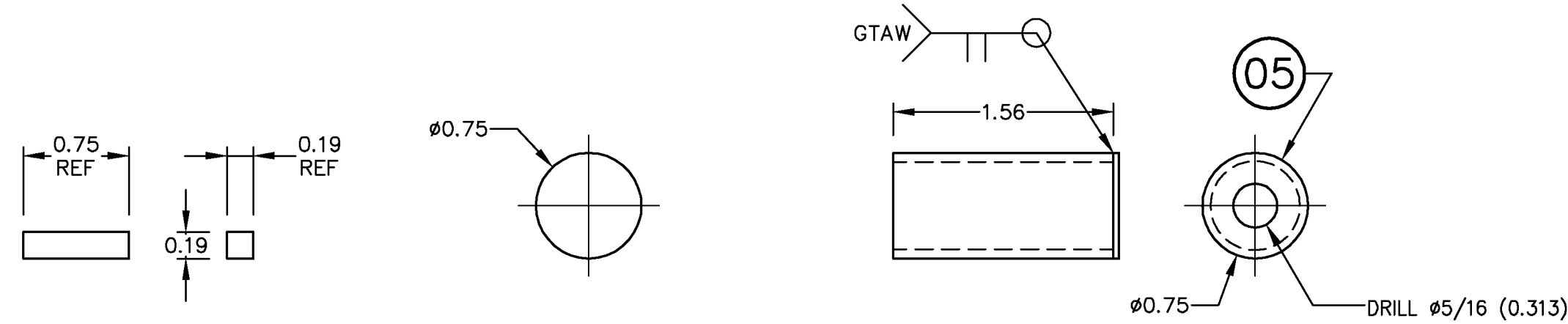
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE – CREATED FROM 95931, REV. 0		



1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. TIGHTEN #10-32 SCREW TO 20-25 INCH-POUNDS.
3. WELDING OF 304 STAINLESS STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
4. THOROUGHLY DEGREASE, ALODINE, EPOXY PRIME AND POLYURETHANE PAINT ALL ALUMINUM PARTS PRIOR TO ASSEMBLY. ALTERNATE: ALUMINUM PARTS TO BE ANODIZED IN ACCORDANCE WITH MIL-A-8625F, TYPE III.
5. THOROUGHLY DEGREASE AND POWDER COAT ALL STEEL PARTS AFTER WELDING. ALTERNATE: THOROUGHLY DEGREASE, EPOXY PRIME AND POLYURETHANE PAINT ALL STEEL PARTS AFTER WELDING.

APPROVALS		DATE		 <div> AERO DESIGN LTD. 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 804.483.2376 www.aerodesign.ca </div>	
DRAWN:	JEFF CLARKE	30 JAN 2014			
CHECKED:	JASON REKVE				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1				BELL 429 – S/N 57081 & SUB. QUICK RELEASE CARGO BASKET AFT BEAM FABRICATION	
SCALE 1 : 1		DWG. SIZE	DWG. NO.	REV.	
SHEET 1 OF 2		A1	95933	0	

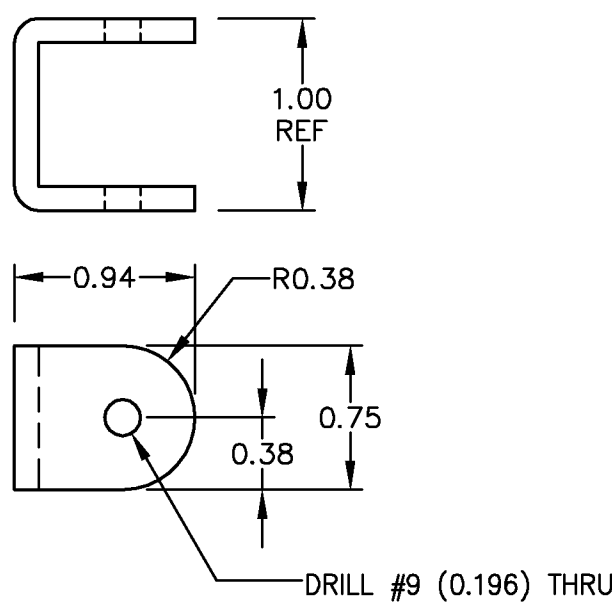
THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREON.			
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE - CREATED FROM 95931, REV. 0		



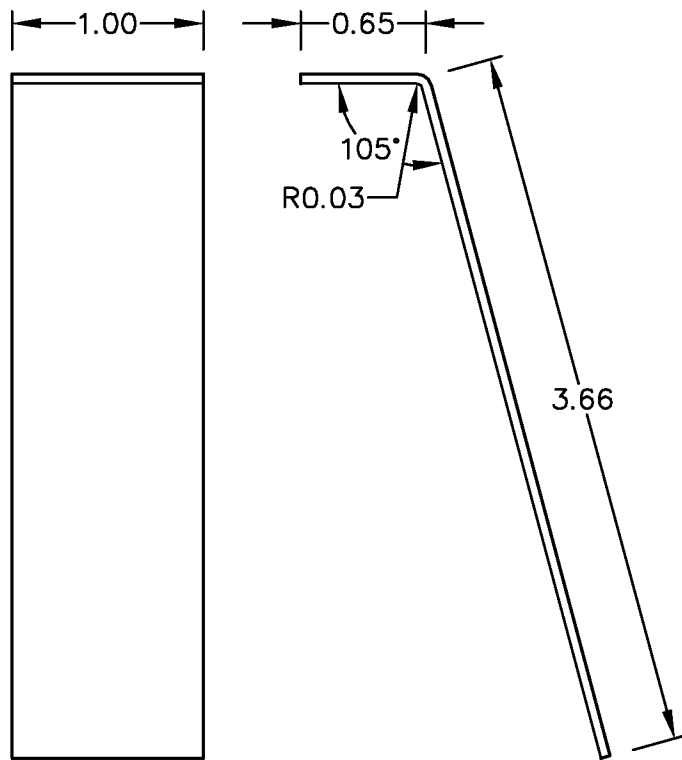
06 BLOCK

05 CAP

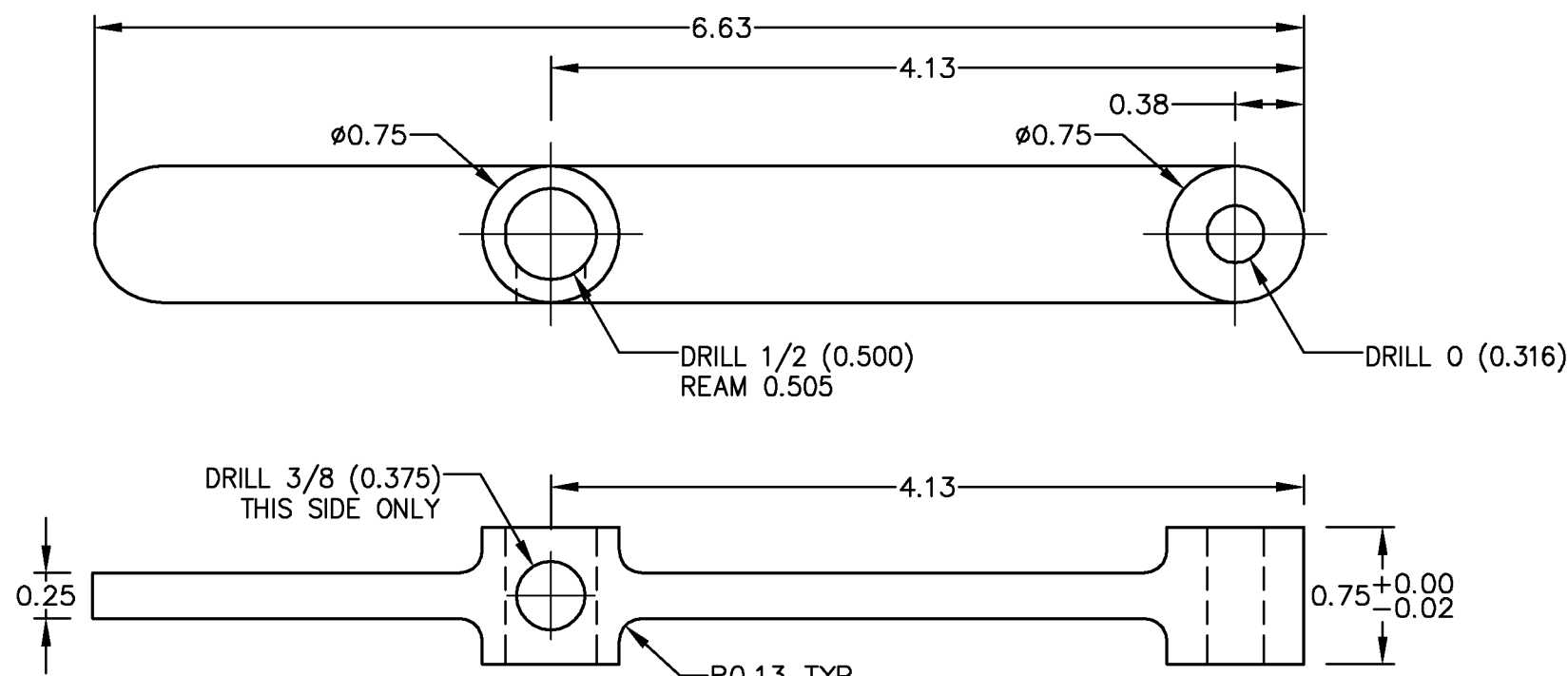
04 GUIDE



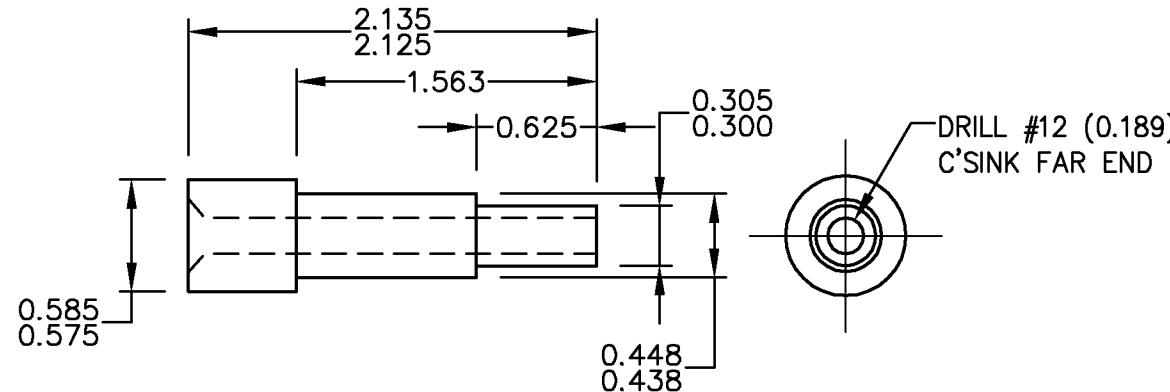
09 TAB



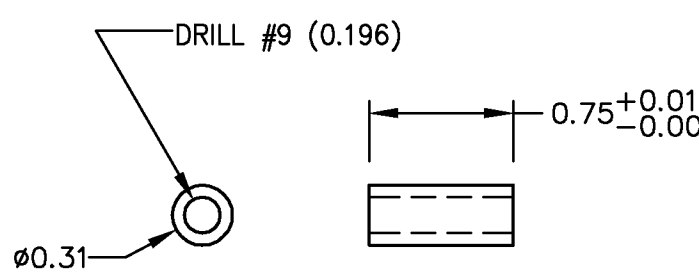
07 CAP



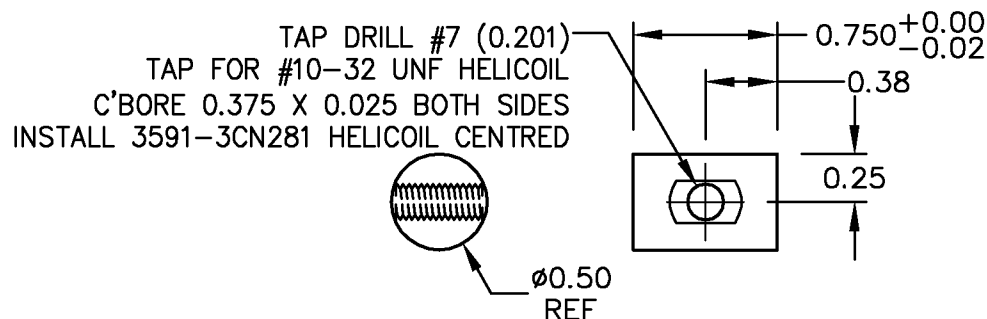
11 LEVER



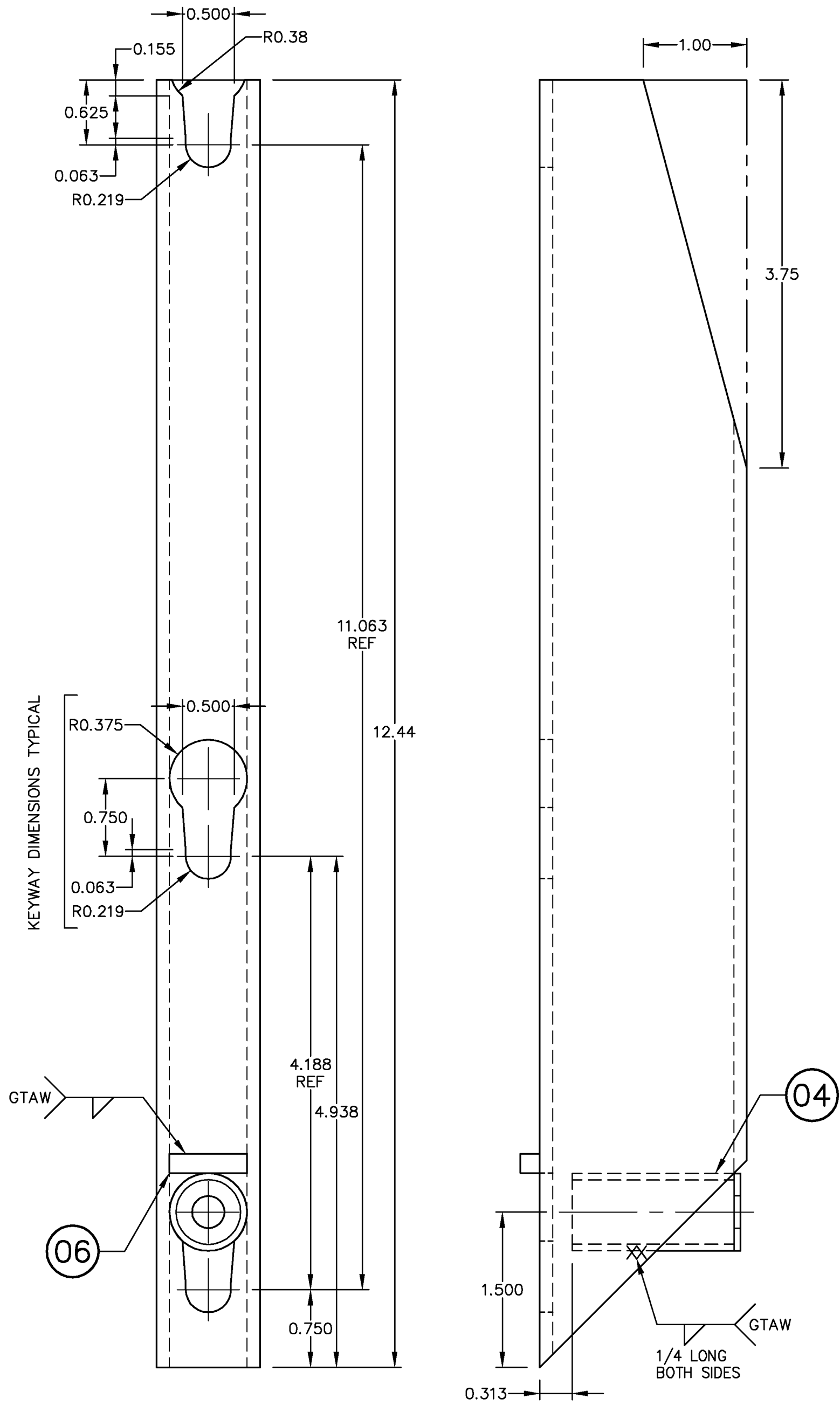
10 STOP




13 BUSHING



12 BARREL NUT



03 DOWN TUBE

APPROVALS		DATE		 <div>AERO DESIGN LTD. 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.483.2376 www.aerodesign.ca</div>					
DRAWN: JEFF CLARKE		30 JAN 2014							
CHECKED: JASON REKVE									
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:				BELL 429 – S/N 57081 & SUB. QUICK RELEASE CARGO BASKET AFT BEAM FABRICATION					
DECIMALS		ANGLES							
X.XXX ±0.010		±1/2°		SCALE 1 : 1 DWG. SIZE DWG. NO. REV.					
X.XX ±0.03									
X.X ±0.1									
SHEET 2 OF 2				A1		95933		0	